



Motor Control, Current Measurement 1-Bit, 10MHz, 2nd-Order, Delta-Sigma Modulator

FEATURES

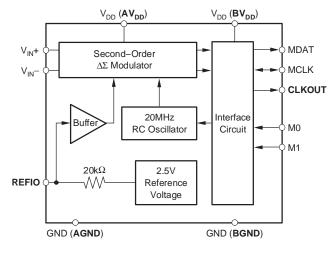
- 16-Bit Resolution
- 14-Bit Linearity
- ±250mV Input Range with Single +5V Supply
- 1% Internal Reference Voltage
- 1% Gain Error
- Flexible Serial Interface with Four Different Modes
- Implemented Twinned Binary Coding as Split-Phase or Manchester Coding for One-Line Interfacing
- Operating Temperature Range: -40°C to +125°C

APPLICATIONS

- Motor Control
- Current Measurement
- Industrial Process Control
- Instrumentation
- Smart Transmitters

DESCRIPTION

The ADS1203 is a delta-sigma ($\Delta\Sigma$) modulator with a 95dB dynamic range, operating from a single +5V supply. The differential inputs are ideal for direct connection to transducers or low-level signals. With the appropriate digital filter and modulator rate, the device can be used to achieve 16-bit analog-to-digital (A/D) conversion with no missing codes. An effective resolution of 14 bits or SNR of 85dB (typical) can be maintained with a digital filter bandwidth of 40kHz at a modulator rate of 10MHz. The ADS1203 is designed for use in medium- to high-resolution measurement applications including current measurements, smart transmitters, and industrial process control. The ADS1203 is available in TSSOP-8 and QFN-16 (3x3) packages.



NOTE: **BOLD** pins are available only in QFN package.



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This integrated circuit can be damaged by ESD. Texas Instruments recommends that all integrated circuits be handled with appropriate precautions. Failure to observe proper handling and installation procedures can cause damage.

ESD damage can range from subtle performance degradation to complete device failure. Precision integrated circuits may be more susceptible to damage because very small parametric changes could cause the device not to meet its published specifications.

ORDERING INFORMATION

For the most current package and ordering information, see the Package Option Addendum located at the end of this data sheet, or see the TI website at www.ti.com.

ABSOLUTE MAXIMUM RATINGS(1)

over operating free-air temperature range unless otherwise noted

| | ADS1203 | UNIT |
|--|--------------------------------------|------|
| Supply Voltage, AV _{DD} to AGND or V _{DD} to GND | -0.3 to 6 | V |
| Supply Voltage, BV _{DD} to BGND | -0.3 to 6 | V |
| Analog Input Voltage with Respect to AGND or GND | AGND – 0.3 to AV _{DD} + 0.3 | V |
| Reference Input Voltage with Respect to AGND | AGND – 0.3 to AV _{DD} + 0.3 | V |
| Digital Input Voltage with Respect to BGND or GND | BGND – 0.3 to BV _{DD} + 0.3 | V |
| Ground Voltage Difference, AGND to BGND | ±0.3 | V |
| Voltage Differences, BV _{DD} to AGND | -0.3 to 6 | V |
| Input Current to Any Pin Except Supply | ±10 | mA |
| Power Dissipation | See Dissipation Rating Ta | ble |
| Operating Virtual Junction Temperature Range, T _J | -40 to +150 | °C |
| Operating Free-Air Temperature Range, T _A | -40 to +125 | °C |
| Storage Temperature Range, T _{STG} | -65 to +150 | °C |

(1) Stresses beyond those listed under Absolute Maximum Ratings may cause permanent damage to the device. These are stress ratings only, and functional operation of the device at these or any other conditions beyond those indicated under Recommended Operating Conditions is not implied. Exposure to absolute-maximum-rated conditions for extended periods may affect device reliability.

RECOMMENDED OPERATING CONDITIONS

| PARAMETER | MIN | NOM | MAX | UNIT | |
|--|---|----------------------------|------|---------------------|----|
| Supply Voltage, AV_{DD} to AGND or V_{I} | 4.5 | 5 | 5.5 | V | |
| | Low-Voltage Levels | 2.7 | | 3.6 | V |
| Supply Voltage, BV _{DD} to BGND | 5V Logic Levels | 4.5 | 5 | 5.5 | V |
| Reference Input Voltage | 0.5 | 2.5 | 2.6 | V | |
| Operating Common-Mode Signal | | 0 | | 5 | V |
| | V _{IN} + – V _{IN} – (TSSOP package) | -250 | | +250 | mV |
| Analog Inputs | V _{IN} + – V _{IN} – (QFN package) | $-0.1 \times \text{REFIO}$ | | +0.1 \times REFIO | V |
| External Clock(1) | 16 | 20 | 24 | MHz | |
| Operating Junction Temperature Ran | -40 | | +150 | °C | |

(1) With reduced accuracy, clock can go from 1MHz up to 32MHz; see Typical Characteristic curves.

DISSIPATION RATINGS

| PACKAGE | T _A ≤ +25°C POWER RATING | DERATING FACTOR ABOVE T _A = +25°C(1) | T _A = +70°C POWER RATING | T _A = +85°C POWER RATING | T _A = +125°C POWER RATING |
|---------|--|--|--|--|---|
| TSSOP-8 | 532mW | 4.3mW/°C | 338mW | 274mW | 102mW |
| QFN-16 | 2540mW | 20.4mW/°C | 1622mW | 1316mW | 500mW |

(1) This is the inverse of the traditional junction-to-ambient thermal resistance ($R_{\theta JA}$). Thermal resistances are not production tested and are for informational purposes only.

ELECTRICAL CHARACTERISTICS

Over recommended operating free-air temperature range at -40° C to $+125^{\circ}$ C, $AV_{DD} = BV_{DD} = +5V$ or $V_{DD} = +5V$, $V_{IN} + = -250$ mV to +250mV, $V_{IN} - = 0V$, Mode 3, MCLK input = 20MHz, and 16-bit Sinc³ filter, with OSR = 256, unless otherwise noted.

| | | | | ADS1203I | | |
|--------------------|--|--|------|--------------------|-------|--------|
| PARAMETER | | TEST CONDITIONS | MIN | TYP ⁽¹⁾ | MAX | UNITS |
| Resolutio | on | | 16 | | | Bits |
| DC Accu | racy | • | | | | • |
| INL | Integral linearity array(2) | | | ±1 | ±4 | LSB |
| INL | Integral linearity error ⁽²⁾ | $T_A = -40^{\circ}C$ to $+85^{\circ}C$ | | | ±3 | LSB |
| DNL | Differential nonlinearity ⁽³⁾ | | | | ±1 | LSB |
| V _{OS} | Input offset ⁽⁴⁾ | | | ±220 | ±1000 | μV |
| TCV _{OS} | Input offset drift | | | ±3.5 | ±8 | μV/°C |
| 0 | $\mathbf{O}_{\mathbf{r}}$ is a matrix $\mathbf{r}(\mathbf{A})$ | REFIO = internal 2.5V | | ±0.2 | ±1.4 | % |
| G _{ERR} | Gain error ⁽⁴⁾ | REFIO = internal 2.5V, $T_A = -40^{\circ}C$ to +85°C | -1 | | 1 | % |
| TOO | Opin orres drift | | | ±30 | | ppm/°C |
| TCG _{ERR} | Gain error drift | $T_A = -40^{\circ}C$ to $+85^{\circ}C$ | | ±20 | | ppm/°C |
| PSRR | Power-supply rejection ratio | $4.5V < AV_{DD}$ or $V_{DD} < 5.5V$ | | 80 | | dB |
| Analog In | nput | - | | | | |
| FSR | Full-scale differential range | $(V_{IN}+) - (V_{IN}-)$ | | | ±320 | mV |
| | Operating common-mode signal ⁽³⁾ | | -0.1 | | 5 | V |
| | Input capacitance | Common-mode | | 3 | | pF |
| | | | | | ±16 | nA |
| | Input leakage current | $T_A = -40^{\circ}C$ to $+85^{\circ}C$ | | | ±1 | nA |
| | Differential input resistance | Equivalent | | 28 | | kΩ |
| | Differential input capacitance | | | 5 | | pF |
| | • | At DC | | 92 | | dB |
| CMRR | Common-mode rejection ratio | V _{IN} = 0V to 5V at 50kHz | | 105 | | dB |
| Internal C | Clock for Modes 0, 1, and 2 | | | | | |
| | | | 8.7 | 10 | 11 | MHz |
| | Clock frequency | $T_A = -40^{\circ}C$ to $+85^{\circ}C$ | 9 | | 11 | MHz |
| External | Clock for Mode 3 | | | | | |
| | Clock frequency ⁽⁵⁾ | | 16 | 20 | 24 | MHz |

(1) All typical values are at $T_A = +25^{\circ}C$.

(2) Integral nonlinearity is defined as the maximum deviation of the line through the end points of the specified input range of the transfer curve for V_{IN} = -250mV to +250mV, expressed either as the number of LSBs or as a percent of measured input range (500mV).

(3) Ensured by design.

(4) Maximum values, including temperature drift, are ensured over the full specified temperature range.

(5) With reduced accuracy, the supported external clock frequency range is 1MHz up to 32MHz.

(6) Available only for QFN package.

(7) Applicable for 5.0V nominal supply: $BV_{DD} = 4.5V$ to 5.5V.

(8) Applicable for 3.0V nominal supply: $BV_{DD} = 2.7V$ to 3.6V.

(9) Measured with CLKOUT pin not loaded.



ELECTRICAL CHARACTERISTICS (continued)

Over recommended operating free-air temperature range at -40° C to $+125^{\circ}$ C, $AV_{DD} = BV_{DD} = +5V$ or $V_{DD} = +5V$, V_{IN} + = -250mV to +250mV, V_{IN} - = 0V, Mode 3, MCLK input = 20MHz, and 16-bit Sinc³ filter, with OSR = 256, unless otherwise noted.

| | | | | ADS1203I | | |
|-----------------------|--------------------------------|---|----------------------|--------------------|-----------------------|--------|
| PARAME | TER | TEST CONDITIONS | MIN | TYP ⁽¹⁾ | MAX | UNITS |
| AC Accur | асу | · | • | | | |
| | | $V_{IN} = \pm 250 \text{mV}_{PP}$ at 5kHz | 81 | 85 | | dB |
| SINAD | Signal-to-noise + distortion | $V_{IN} = \pm 250 \text{mV}_{PP}$ at 5kHz, $T_A = -40^{\circ}\text{C}$ to +85°C | 82.5 | | | dB |
| | | $V_{IN} = \pm 250 \text{mV}_{PP}$ at 5kHz | 81.5 | 85 | | dB |
| SNR | Signal-to-noise ratio | $V_{IN} = \pm 250 \text{mV}_{PP}$ at 5kHz, $T_A = -40^{\circ}\text{C}$ to +85°C | 83 | | | dB |
| | | $V_{IN} = \pm 250 \text{mV}_{PP}$ at 5kHz | | -95 | -87 | dB |
| THD | Total harmonic distortion | $V_{IN} = \pm 250 \text{mV}_{PP}$ at 5kHz, $T_A = -40^{\circ}\text{C}$ to +85°C | | | -88 | dB |
| | | $V_{IN} = \pm 250 \text{mV}_{PP}$ at 5kHz | 88 | 95 | | dB |
| SFDR | Spurious-free dynamic range | $V_{IN} = \pm 250 \text{mV}_{PP}$ at 5kHz, $T_A = -40^{\circ}\text{C}$ to +85°C | 90 | | | dB |
| Voltage R | eference Output ⁽⁶⁾ | | | | | |
| VOUT | Reference voltage output | | 2.440 | 2.5 | 2.560 | V |
| | Reference voltage temperature | | | ±30 | | ppm/°C |
| dV _{OUT} /dT | drift . | $T_A = -40^{\circ}C \text{ to } +85^{\circ}C$ | | ±20 | | ppm/°C |
| | | $f = 0.1Hz$ to 10Hz, $C_L = 10\mu F$ | | 10 | | μVrms |
| | Output voltage noise | $f = 10Hz$ to $10kHz$, $C_L = 10\mu F$ | | 12 | | μVrms |
| PSRR | Power-supply rejection ratio | | | 60 | | dB |
| I _{OUT} | Output current | | | 10 | | μΑ |
| I _{SC} | Short-circuit current | | | 0.5 | | mA |
| | Turn-on settling time | To 0.1% at $C_L = 0$ | | 100 | | μs |
| Voltage R | eference Input ⁽⁶⁾ | | | | | |
| V _{IN} | Reference voltage input | | 0.5 | 2.5 | 2.6 | V |
| | Reference input resistance | | | 20 | | kΩ |
| | Reference input capacitance | | | 5 | | pF |
| | Reference input current | | | | 1 | μΑ |
| Digital Inp | outs ⁽⁷⁾ | | - | | | |
| | Logic family | | CMOS w | ith Schmitt | Trigger | |
| V _{IH} | High-level input voltage | | 0.7×BV _{DD} | | BV _{DD} +0.3 | V |
| V _{IL} | Low-level input voltage | | -0.3 | | $0.3 \times BV_{DD}$ | V |
| I _{IN} | Input current | $V_{IN} = BV_{DD}$ or GND | | | ±50 | nA |
| Cl | Input capacitance | | | 5 | | pF |
| Digital Ou | tputs ⁽⁷⁾ | 1 | 1 | | | |
| | Logic family | | | CMOS | | |
| V _{OH} | High-level output voltage | $BV_{DD} = 4.5V, I_{OH} = -100\mu A$ | 4.44 | | | V |
| V _{OL} | Low-level output voltage | $BV_{DD} = 4.5V, I_{OL} = +100\mu A$ | | | 0.5 | V |
| CL | Load capacitance | | | | 30 | pF |
| | Data format | | | Bit Stream | | |

(1) All typical values are at $T_A = +25^{\circ}C$.

(2) Integral nonlinearity is defined as the maximum deviation of the line through the end points of the specified input range of the transfer curve for V_{IN} + = -250mV to +250mV, expressed either as the number of LSBs or as a percent of measured input range (500mV).

(3) Ensured by design.

(4) Maximum values, including temperature drift, are ensured over the full specified temperature range.

(5) With reduced accuracy, the supported external clock frequency range is 1MHz up to 32MHz.

(6) Available only for QFN package.

(7) Applicable for 5.0V nominal supply: $BV_{DD} = 4.5V$ to 5.5V.

(8) Applicable for 3.0V nominal supply: $BV_{DD} = 2.7V$ to 3.6V.

(9) Measured with CLKOUT pin not loaded.

ELECTRICAL CHARACTERISTICS (continued)

Over recommended operating free-air temperature range at -40° C to $+125^{\circ}$ C, $AV_{DD} = BV_{DD} = +5V$ or $V_{DD} = +5V$, $V_{IN} + = -250$ mV to +250mV, $V_{IN} - = 0V$, Mode 3, MCLK input = 20MHz, and 16-bit Sinc³ filter, with OSR = 256, unless otherwise noted.

| | | | | ADS1203I | | |
|----------------------|---------------------------------|---|-----------------------|--------------------|-----------------------|-------|
| PARAMETER | | TEST CONDITIONS | MIN | TYP ⁽¹⁾ | MAX | UNITS |
| Digital In | puts ⁽⁶⁾⁽⁸⁾ | | | | | |
| | Logic family | | | LVCMOS | | |
| V _{IH} | High-level input Voltage | BV _{DD} = 3.6V | 2 | | BV _{DD} +0.3 | V |
| V _{IL} | Low-level input voltage | $BV_{DD} = 2.7V$ | -0.3 | | 0.8 | V |
| I _{IN} | Input current | $V_I = BV_{DD}$ or GND | | | ±50 | nA |
| CI | Input capacitance | | | 5 | | pF |
| Digital O | utputs ⁽⁶⁾⁽⁸⁾ | | | | | |
| | Logic family | | | LVCMOS | | |
| VOH | High-level output voltage | BV _{DD} = 2.7V, I _{OH} = -100μA | BV _{DD} -0.2 | | | V |
| VOL | Low-level output voltage | $BV_{DD} = 2.7V, I_{OL} = +100\mu A$ | | | 0.2 | V |
| CL | Load capacitance | | | | 30 | pF |
| | Data format | | | Bit Stream | | |
| Power Su | upply | | | | | |
| VDD | Supply voltage | | 4.5 | | 5.5 | V |
| AV _{DD} (6) | Analog supply voltage | | 4.5 | | 5.5 | V |
| D) ((6) | | Low-voltage levels | 2.7 | | 3.6 | V |
| BV _{DD} (6) | Buffer I/O supply voltage | 5V logic levels | 4.5 | | 5.5 | V |
| | Querra la comme de la | Mode 0 | | 8.4 | 10.5 | mA |
| DD | Supply current | Mode 3 | | 6.7 | 8.5 | mA |
| AL (6) | | Mode 0 | | 6.2 | 7.5 | mA |
| AI _{DD} (6) | Analog operating supply current | Mode 3 | | 5.9 | 6.9 | mA |
| (0) | Buffer I/O operating supply | BV _{DD} = 3V, Mode 0 | | 2.2 | 2.3 | mA |
| BI _{DD} (6) | current | BV _{DD} = 3V, Mode 3 ⁽⁹⁾ | | 0.8 | 0.9 | mA |
| | Devues disaination | Mode 0 | | 42 | 49 | mW |
| | Power dissipation | Mode 3 ⁽⁹⁾ | | 33.5 | 39 | mW |
| | Power dissipation | | | | | |

(1) All typical values are at $T_A = +25^{\circ}C$.

(2) Integral nonlinearity is defined as the maximum deviation of the line through the end points of the specified input range of the transfer curve for V_{IN} + = -250mV to +250mV, expressed either as the number of LSBs or as a percent of measured input range (500mV).

(3) Ensured by design.

(4) Maximum values, including temperature drift, are ensured over the full specified temperature range.

(5) With reduced accuracy, the supported external clock frequency range is 1MHz up to 32MHz.

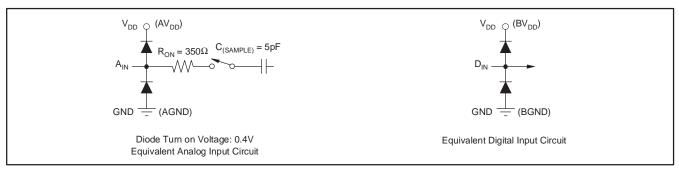
(6) Available only for QFN package.

(7) Applicable for 5.0V nominal supply: $BV_{DD} = 4.5V$ to 5.5V.

(8) Applicable for 3.0V nominal supply: $BV_{DD} = 2.7V$ to 3.6V.

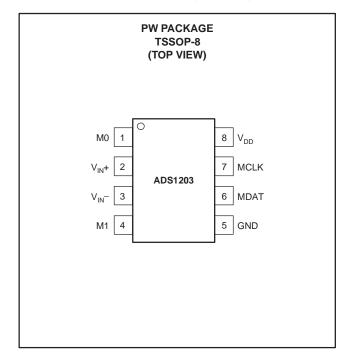
(9) Measured with CLKOUT pin not loaded.

EQUIVALENT INPUT CIRCUIT





PIN ASSIGNMENTS: PW (TSSOP) PACKAGE

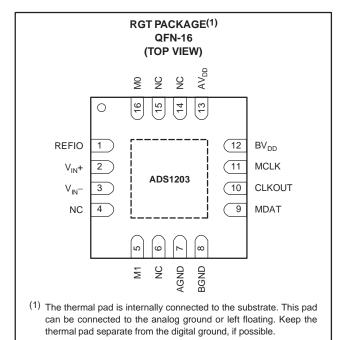


Terminal Functions: PW (TSSOP) Package

| TERMI | NAL | | |
|-------------------|-----|-----|---------------------------------|
| NAME NO. | | I/O | DESCRIPTION |
| MO | 1 | Ι | Mode input |
| V _{IN} + | 2 | Ι | Noninverting analog input |
| V _{IN} - | 3 | Ι | Inverting analog input |
| M1 | 4 | I | Mode input |
| GND | 5 | | Power supply ground |
| MDAT | 6 | 0 | Modulator data output |
| MCLK | 7 | I/O | Modulator clock input or output |
| V _{DD} | 8 | | Power supply: +5V nominal |

NOTE: For the TSSOP package, BGND and AGND are internally connected to the GND pin. Additionally, the AV_{DD} and BV_{DD} pins are connected to V_{DD} .

PIN ASSIGNMENTS: RGT (QFN) PACKAGE

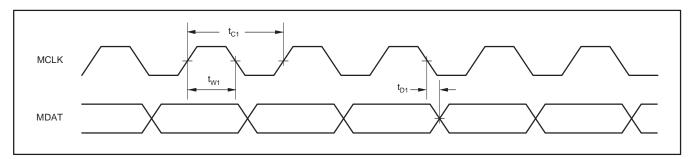


Terminal Functions: RGT (QFN) Package

| TER | MINAL | | |
|-------------------|--------------|-----|--------------------------------------|
| NAME | NO. | I/O | DESCRIPTION |
| REFIO | 1 | I/O | Reference voltage input/output |
| V _{IN} + | 2 | Ι | Noninverting analog input |
| V _{IN} - | 3 | Ι | Inverting analog input |
| NC | 4, 6, 14, 15 | Ι | Not connected |
| M1 | 5 | Ι | Mode input |
| AGND | 7 | | Analog power-supply ground |
| BGND | 8 | | Interface power-supply ground |
| MDAT | 9 | 0 | Modulator data output |
| CLKOUT | 10 | 0 | Modulator clock output (Mode 3 only) |
| MCLK | 11 | I/O | Modulator clock input or output |
| BV _{DD} | 12 | | Interface power supply |
| AV _{DD} | 13 | | Analog power supply |
| MO | 16 | | Mode input |



PARAMETER MEASUREMENT INFORMATION





TIMING CHARACTERISTICS: MODE 0

Over recommended operating free-air temperature range at -40° C to $+125^{\circ}$ C, $AV_{DD} = BV_{DD} = +5V(1)$ or $AV_{DD} = +5V$, $BV_{DD} = +3V(2)$ or $V_{DD} = +5V(1)$, unless otherwise noted.

| PARAME | PARAMETER | | MIN | MAX | UNIT |
|-----------------|--|---|------------------|------------------|------|
| t _{C1} | Clock period | 0 | 91 | 111 | ns |
| t _{W1} | Clock high time | 0 | $(t_{C1}/2) - 5$ | $(t_{C1}/2) + 5$ | ns |
| t _{D1} | Data delay after falling edge of clock | 0 | -2 | 2 | ns |

(1) Applicable for 5.0V nominal supply: BV_{DD} (min) = 4.5V and BV_{DD} (max) = 5.5V.

(2) Only for QFN package. Applicable for 3.0V nominal supply: BV_{DD} (min) = 2.7V and BV_{DD} (max) = 3.6V.

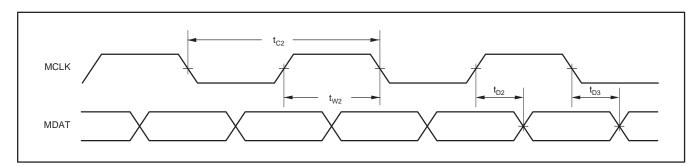


Figure 2. Mode 1 Operation

TIMING CHARACTERISTICS: MODE 1

Over recommended operating free-air temperature range at -40° C to $+125^{\circ}$ C, $AV_{DD} = BV_{DD} = +5V(1)$ or $AV_{DD} = +5V, BV_{DD} = +3V(2)$ or $V_{DD} = +5V(1)$, unless otherwise noted.

| PARAMETER | | MODE | MIN | MAX | UNIT |
|-----------------|--|------|--------------------------|------------------|------|
| t _{C2} | Clock period | 1 | 182 | 222 | ns |
| t _{W2} | Clock high time | 1 | (t _{C2} /2) – 5 | $(t_{C2}/2) + 5$ | ns |
| t _{D2} | Data delay after rising edge of clock | 1 | (t _{W2} /2) - 2 | $(t_{W2}/2) + 2$ | ns |
| t _{D3} | Data delay after falling edge of clock | 1 | $(t_{W2}/2) - 2$ | $(t_{W2}/2) + 2$ | ns |

(1) Applicable for 5.0V nominal supply: BV_{DD} (min) = 4.5V and BV_{DD} (max) = 5.5V.

(2) Only for QFN package. Applicable for 3.0V nominal supply: BV_{DD} (min) = 2.7V and BV_{DD} (max) = 3.6V.



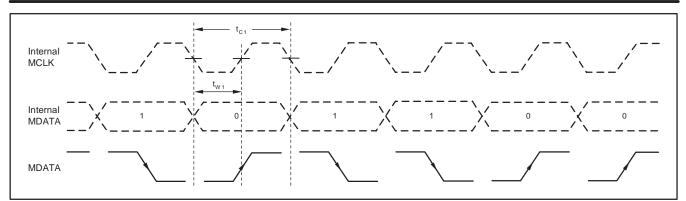


Figure 3. Mode 2 Operation

TIMING CHARACTERISTICS: MODE 2

Over recommended operating free-air temperature range at -40° C to $+125^{\circ}$ C, $AV_{DD} = BV_{DD} = +5V(1)$ or $AV_{DD} = +5V$, $BV_{DD} = +3V(2)$ or $V_{DD} = +5V(1)$, unless otherwise noted.

| PARAMETER | | MODE | MIN | MAX | UNIT |
|-----------------|-----------------|------|------------------|------------------|------|
| t _{C1} | Clock period | 2 | 91 | 111 | ns |
| t _{W1} | Clock high time | 2 | $(t_{C1}/2) - 5$ | $(t_{C1}/2) + 5$ | ns |

(1) Applicable for 5.0V nominal supply: BV_{DD} (min) = 4.5V and BV_{DD} (max) = 5.5V.

(2) Only for QFN package. Applicable for 3.0V nominal supply: BV_{DD} (min) = 2.7V and BV_{DD} (max) = 3.6V.

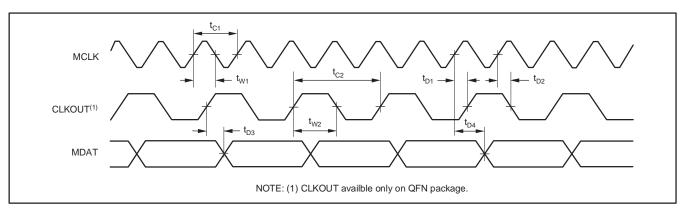


Figure 4. Mode 3 Operation

TIMING CHARACTERISTICS: MODE 3

Over recommended operating free-air temperature range at -40° C to $+125^{\circ}$ C, $AV_{DD} = BV_{DD} = +5V(1)$ or $AV_{DD} = +5V, BV_{DD} = +3V(2)$ or $V_{DD} = +5V(1)$, unless otherwise noted.

| PARAME | PARAMETER | | MAX | UNIT |
|-----------------|--|-------------------|----------------------|------|
| t _{C1} | MCLK period | 41.6 | 1000 | ns |
| t _{W1} | MCLK high time | 10 | t _{C1} – 10 | ns |
| t _{C2} | CLKOUT period | $2 \times t_{C1}$ | $2 \times t_{C1}$ | ns |
| t _{W2} | CLKOUT high time | $(t_{C2}/2) - 5$ | $(t_{C2}/2) + 5$ | ns |
| t _{D1} | CLKOUT rising edge delay after MCLK rising edge | 0 | 10 | ns |
| t _{D2} | CLKOUT falling edge delay after MCLK rising edge | 0 | 10 | ns |
| t _{D3} | Data valid delay after rising edge of CLKOUT | -2 | +2 | ns |
| t _{D4} | Data valid delay after rising edge of MCLK | 0 | 10 | ns |

NOTE: Input signal is specified with $t_R = t_F = 5ns (10\% to 90\% of BV_{DD} or V_{DD})$ and timed from a voltage level of $(V_{IL} + V_{IH})/2$. See timing diagram. (1) Applicable for 5.0V nominal supply: BV_{DD} (min) = 4.5V and BV_{DD} (max) = 5.5V.

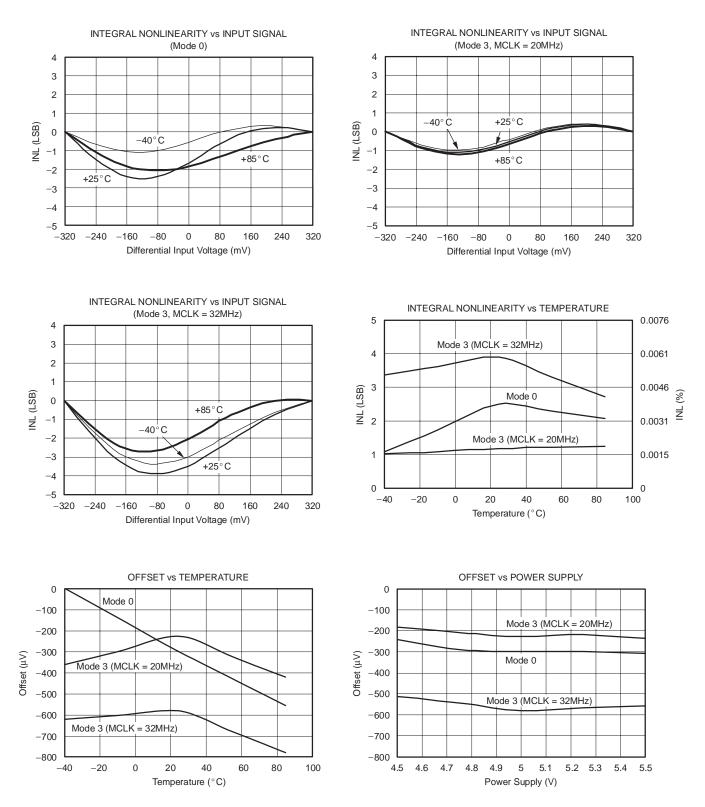
(2) Only for QFN package. Applicable for 3.0V nominal supply: BV_{DD} (min) = 2.7V and BV_{DD} (max) = 3.6V.



TYPICAL CHARACTERISTICS

RUMENTS

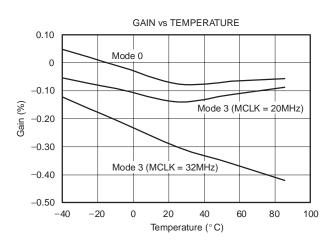
 $AV_{DD} = BV_{DD} = +5V$ or $V_{DD} = +5V$, $V_{IN} = -250$ mV to +250mV, $V_{IN} = 0V$, MCLK input = 20MHz, and 16-bit Sinc³ filter, with OSR = 256, unless otherwise noted.

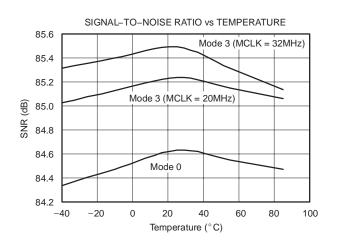




TYPICAL CHARACTERISTICS (continued)

 $AV_{DD} = BV_{DD} = +5V$ or $V_{DD} = +5V$, $V_{IN} + = -250$ mV to +250mV, $V_{IN} - = 0V$, MCLK input = 20MHz, and 16-bit Sinc³ filter, with OSR = 256, unless otherwise noted.





EFFECTIVE NUMBER OF BITS

vs DECIMATION RATIO

Sinc² Filter

Decimation Ratio (OSR)

1k

100

110

98

86

74

62

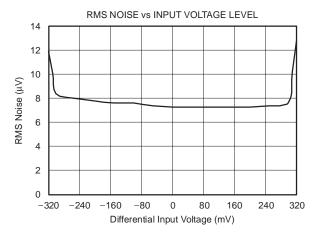
50

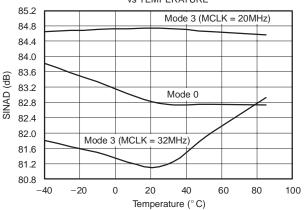
38

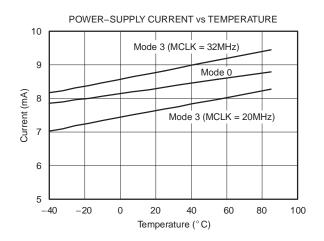
26

10k

SNR (dB)







SIGNAL-TO-NOISE + DISTORTION vs TEMPERATURE

18

16

14

12

10

8

6

4

10

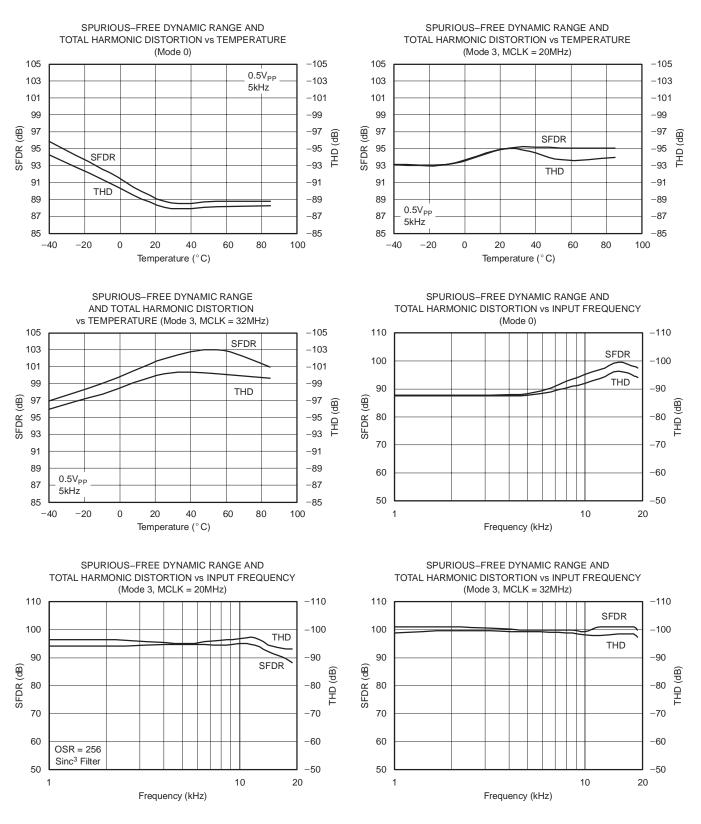
Sinc³ Filter

ENOB (Bits)

TYPICAL CHARACTERISTICS (continued)

TRUMENTS www.ti.com

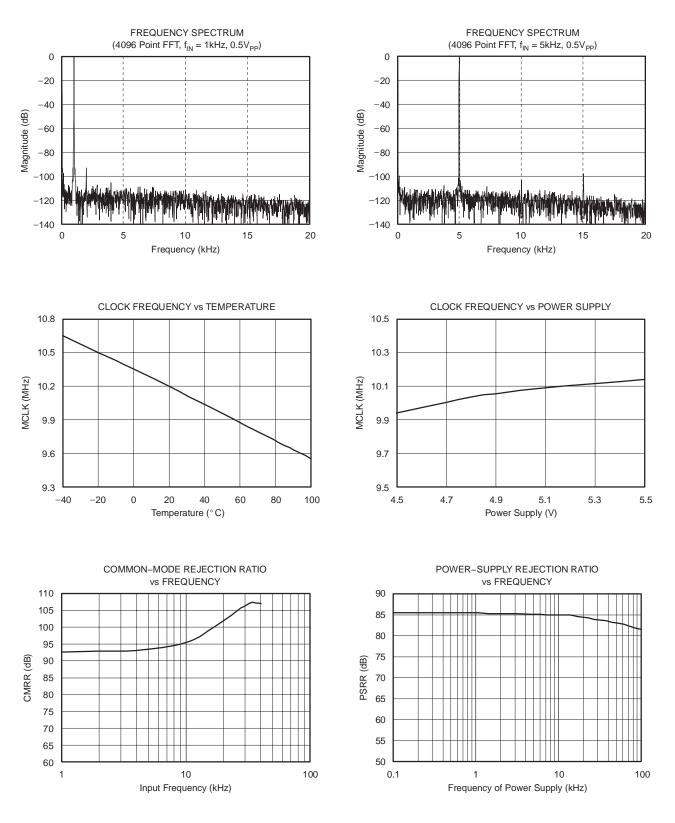
 $AV_{DD} = BV_{DD} = +5V$ or $V_{DD} = +5V$, $V_{IN} = -250$ mV to +250 mV, $V_{IN} = 0V$, MCLK input = 20MHz, and 16-bit Sinc³ filter, with OSR = 256, unless otherwise noted.





TYPICAL CHARACTERISTICS (continued)

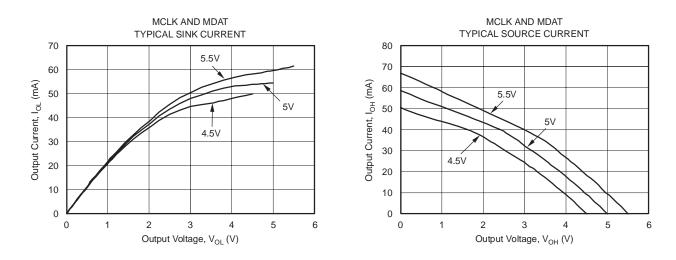
 $AV_{DD} = BV_{DD} = +5V$ or $V_{DD} = +5V$, $V_{IN} + = -250$ mV to +250mV, $V_{IN} - = 0V$, MCLK input = 20MHz, and 16-bit Sinc³ filter, with OSR = 256, unless otherwise noted.



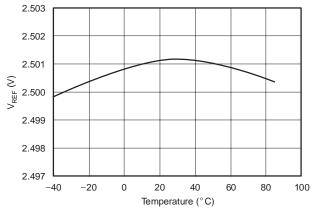


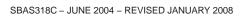
TYPICAL CHARACTERISTICS (continued)

 $AV_{DD} = BV_{DD} = +5V$ or $V_{DD} = +5V$, $V_{IN} + = -250$ mV to +250mV, $V_{IN} - = 0V$, MCLK input = 20MHz, and 16-bit Sinc³ filter, with OSR = 256, unless otherwise noted.



REFERENCE VOLTAGE vs TEMPERATURE





GENERAL DESCRIPTION

The ADS1203 is a single-channel, 2nd-order, CMOS delta-sigma modulator, designed for medium- to high-resolution A/D conversions from DC to 39kHz with an oversampling ratio (OSR) of 256. The output of the converter (MDAT) provides a stream of digital ones and zeros. The time average of this serial output is proportional to the analog input voltage.

The modulator shifts the quantization noise to high frequencies. A low-pass digital filter should be used at the output of the delta-sigma modulator. The primary purpose of the digital filter is to filter out high-frequency noise. The secondary purpose is to convert the 1-bit data stream at a high sampling rate into a higher-bit data word at a lower rate (decimation). A digital signal processor (DSP), microcontroller (μ C), or field programmable gate array (FPGA) could be used to implement the digital filter. Figure 6 shows the ADS1203 connected to a DSP.

The overall performance (speed and accuracy) depends on the selection of an appropriate OSR and filter type. A higher OSR produces greater output accuracy while operating at a lower refresh rate. Alternatively, a lower OSR produces lower output accuracy, but operates at a higher refresh rate. This system allows flexibility with the digital filter design and is capable of A/D conversion results that have a dynamic range exceeding 95dB with an OSR = 256.

THEORY OF OPERATION

The differential analog input of the ADS1203 is implemented with a switched-capacitor circuit. This circuit implements a 2nd-order modulator stage, which digitizes the analog input signal into a 1-bit output stream. The clock source can be internal as well as external. Different frequencies for this clock allow for a variety of solutions and signal bandwidths (however, this can only be used in mode 3). The analog input signal is continuously sampled by the modulator and compared to an internal voltage reference. A digital stream, which accurately represents the analog input voltage over time, appears at the output of the converter.

FRUMENTS www.ti.com

REFERENCE

Under normal operation, REFIO (pin 1) provides an internal +2.5V reference to the ADS1203. However, the ADS1203 can operate with an external reference in the range of 0.5V to 2.6V, for a corresponding full-scale range of 0.256 × REFIO, as long as the input does not exceed the AV_{DD} + 0.3V value. The recommended input range is $\pm 0.1 \times \text{REFIO}$.

The ADS1203 reference is double-buffered. If the internal reference is used to drive an external load, it can only drive a high-impedance load because $R_I = 20k\Omega$. If an external reference voltage is used, the external source must be capable of driving the $20k\Omega$ resistor. To minimize noise, a 0.1μ F capacitor should be connected to REFIO.

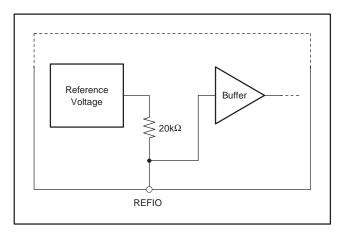
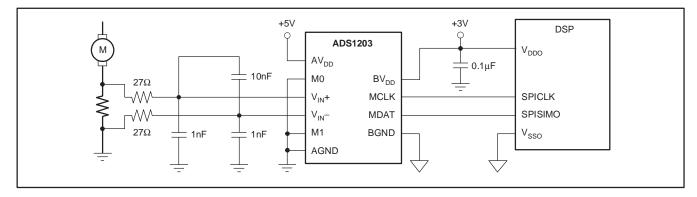


Figure 5. REFIO Voltage Reference Connection







ANALOG INPUT STAGE

Analog Input

The input design topology of the ADS1203 is based on a fully differential switched-capacitor architecture. This input stage provides the mechanism to achieve low system noise, high common-mode rejection (92dB), and excellent power-supply rejection.

The input impedance of the analog input depends on the modulator clock frequency (f_{CLK}), which is also the sampling frequency of the modulator. Figure 7 shows the basic input structure of the ADS1203. The relationship between the input impedance of the ADS1203 and the modulator clock frequency is:

$$Z_{IN} = \frac{28k\Omega}{f_{CLK}/10MHz}$$
(1)

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The input impedance becomes a consideration in designs where the source impedance of the input signal is high. This may cause a degradation in gain, linearity and THD. The importance of this effect depends on the desired system performance. There are two restrictions on the analog input signals, V_{IN} + and V_{IN} -. If the input voltage exceeds the range GND – 0.4V to V_{DD} + 0.3V, the input current must be limited to 10mA because the input protection diodes on the front end of the converter will begin to turn on. In addition, the linearity and the noise performance of the device are ensured only when the differential analog voltage resides within ±250mV; however, the FSR input voltage is ±320mV.

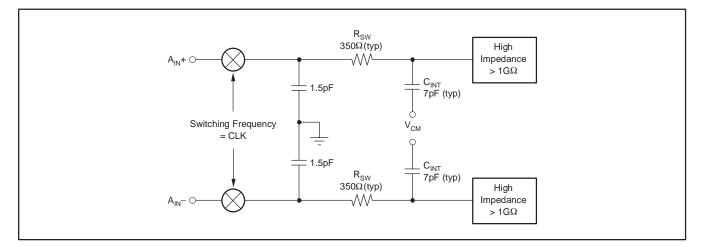


Figure 7. Input Impedance of the ADS1203

Modulator

The ADS1203 can be operated in four modes. Modes 0, 1, and 2 use the internal clock, which is fixed at 20MHz. The modulator can also be operated with an external clock in mode 3. In all modes, the clock is divided by 2 internally and is used as the modulator clock. The frequency of the external clock can vary from 1MHz to 32MHz to adjust for the clock requirements of the application.

The modulator topology is fundamentally a 2nd-order, switched-capacitor, delta-sigma modulator, such as the one conceptualized in Figure 8. The analog input voltage and the output of the 1-bit digital-to-analog converter (DAC) are differentiated, providing analog voltages at X_2 and X_3 . The voltages at X_2 and X_3 are presented to the respective individual integrators. The output of these integrators progresses in a negative or positive direction. When the value of the signal at X_4 equals the comparator reference voltage, the output of the comparator switches from negative to positive, or positive to negative, depending on its original state. When the output value of the comparator switches from high to low or vice versa, the 1-bit DAC responds on the next clock pulse by changing its analog output voltage at X_6 , causing the integrators to progress in the opposite direction. The feedback of the modulator to the front end of the integrators forces the value of the integrator output to track the average of the input.

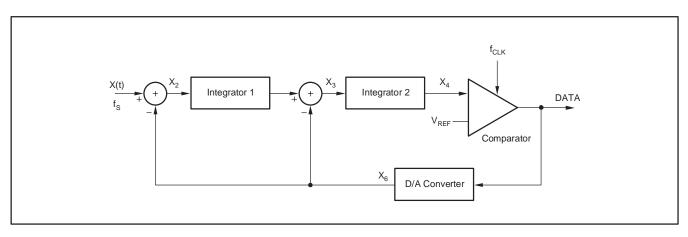


Figure 8. Block Diagram of the 2nd-Order Modulator



DIGITAL OUTPUT

A differential input signal of 0V ideally produces a stream of ones and zeros that is high 50% of the time and low 50% of the time. A differential input of +256mV produces a stream of ones and zeros that is high 80% of the time. A differential input of -256mV produces a stream of ones and zeros that is high 20% of the time. The input voltage versus the output modulator signal is shown in Figure 9.

DIGITAL INTERFACE

INTRODUCTION

The analog signal that is connected to the input of the delta-sigma modulator is converted using the clock signal applied to the modulator. The result of the conversion, or modulation, is the output signal DATA from the delta-sigma modulator. In most applications where a direct connection is realized between the delta-sigma modulator and an ASIC, FPGA, DSP, or μ C

(each with an implemented filter), the two standard signals (MCLK and MDAT) are provided from the modulator. To reduce the wiring (for example, for galvanic isolation), a single line is preferred. Therefore, in mode 2, the data stream is Manchester-encoded.

MODES OF OPERATION

The system clock of the ADS1203 is 20MHz by default. The system clock can be provided either from the internal 20MHz RC oscillator or from an external clock source. For this purpose, the MCLK pin is bidirectional and controlled by the mode setting.

The system clock is divided by 2 for the modulator clock. Therefore, the default clock frequency of the modulator is 10MHz. With a possible external clock range of 1MHz to 32MHz, the modulator operates between 500kHz and 16MHz.

The four modes of operation for the digital data interface are shown in Table 1.

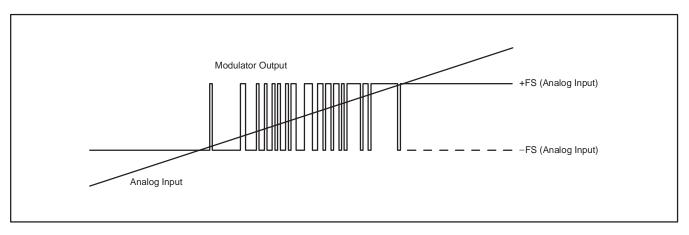


Figure 9. Analog Input vs Modulator Output of the ADS1203

| MODE | DEFINITION | M1 | MO |
|------|--|------|------|
| 0 | Internal clock, synchronous data output | Low | Low |
| 1 | Internal clock, synchronous data output, half output clock frequency | Low | High |
| 2 | Internal clock, Manchester-encoded data output | High | Low |
| 3 | External clock, synchronous data output | High | High |

Mode 0

In mode 0, the internal RC oscillator is running. The data are provided at the MDAT output pin, and the modulator clock at the MCLK pin. The data change at the falling edge of MCLK; therefore, the data can safely be strobed with the rising edge. See Figure 1 on page 7.

Mode 1

In mode 1, the internal RC oscillator is running. The data are provided at the MDAT output pin. The MCLK pin provides the half modulator clock. The data must be strobed at both the rising and falling edges of MCLK. The data at MDAT change in the middle, between the rising and falling edge. In this mode the frequency of both MCLK and MDAT is only 5MHz. See Figure 2 on page 7.

Mode 2

In mode 2, the internal RC oscillator is running. The data are Manchester-encoded and are provided at the MDAT pin. The MCLK output is set to low. There is no clock output provided in this mode. The Manchester coding allows the data transfer with only a single line. See Figure 3 on page 8.

Mode 3

In mode 3, the internal RC oscillator is disabled. The system clock must be provided externally at the input MCLK. The system clock must have twice the frequency of the chosen modulator clock. The data are provided at the MDAT output pin. Because the modulator runs with the half system clock, the data change at every other falling edge of the external clock. The data can safely be strobed at every other rising edge of MCLK. This mode allows synchronous operation to any digital system or the use of clocks different from 10MHz. See Figure 4 on page 8. On the QFN package, the modulator clock is provided as the CLKOUT signal. Output data can be strobed at each rising edge of CLKOUT.

FILTER USAGE

The modulator generates only a bitstream, which does not output a digital word like an analog-to-digital converter (ADC). In order to output a digital word equivalent to the analog input voltage, the bitstream must be processed by a digital filter.

A very simple filter built with minimal effort and hardware is the sinc³ filter:

$$H(z) = \left(\frac{1 - z^{-OSR}}{1 - z^{-1}}\right)^3$$

(2)

This filter provides the best output performance at the lowest hardware size (for example, count of digital gates). For oversampling ratios in the range of 16 to 256, this is a good choice. All the characterizations in the data sheet are also done using a sinc³ filter with an oversampling ratio of OSR = 256 and an output word width of 16 bits.

In a sinc³ filter response (shown in Figure 10 and Figure 11), the location of the first notch occurs at the frequency of output data rate $f_{DATA} = f_{CLK}/OSR$. The –3dB point is located at half the Nyquist frequency or $f_{DATA}/4$. For some applications, it may be necessary to use another filter type for better frequency response.

This performance can be improved, for example, by a cascaded filter structure. The first decimation stage can be a $sinc^3$ filter with a low OSR and the second stage a high-order filter.

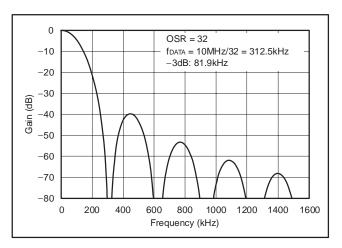
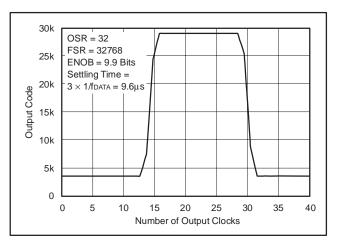
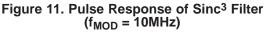


Figure 10. Frequency Response of Sinc³ Filter







The effective number of bits (ENOB) can be used to compare the performance of ADCs and delta-sigma modulators. Figure 12 shows the ENOB of the ADS1203 with different filter types. In this data sheet, the ENOB is calculated from the SNR:

(3)

 $SNR = 1.76dB + 6.02dB \times ENOB$

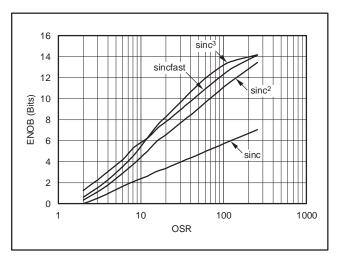


Figure 12. Measured ENOB vs OSR

In motor control applications, a very fast response time for overcurrent detection is required. There is a constraint between 1µs and 5µs with 3 bits to 7 bits resolution. The time for full settling depends on the filter order. Therefore, the full settling of the sinc³ filter needs three data clocks and the sinc² filter needs two data clocks. The data clock is equal to the modulator clock divided by the OSR. For overcurrent protection, filter types other than sinc³ might be a better choice. A simple example is a sinc² filter. Figure 13 compares the settling time of different filter types. The sincfast is a modified sinc² filter:

$$H(z) = \left(\frac{1 - z^{-OSR}}{1 - z^{-1}}\right)^{2} (1 + z^{-2 \times OSR})$$
(4)

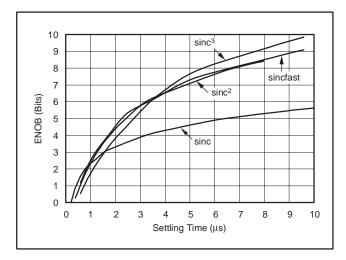


Figure 13. Measured ENOB vs Settling Time

For more information, see application note SBAA094, Combining the ADS1202 with an FPGA Digital Filter for Current Measurement in Motor Control Applications, available for download at www.ti.com.

APPLICATIONS

Operating the ADS1203 in a typical application using mode 0 is shown in Figure 14. Measurement of the motor phase current is done through the shunt resistor. For better performance, both signals are filtered. R_2 and C_2 filter noise on the noninverting input signal, R_3 and C_3 filter noise on the inverting input signal, and C_4 in combination with R_2 and R_3 filter the differential input signal. In this configuration, the shunt resistor is connected via three wires with the ADS1203.

The power supply is taken from the upper gate driver power supply. A decoupling capacitor of $0.1\mu F$ is recommended for filtering the power supply. If better filtering is required, an additional $1\mu F$ to $10\mu F$ capacitor can be added.

The control lines M0 and M1 are both low while the part is operating in mode 0. Two output signals, MCLK and MDAT, are connected directly to the optocoupler. The optocoupler can be connected to transfer a direct or inverse signal because the output stage has the capacity to source and sink the same current. The discharge resistor is not needed in parallel with optocoupler diodes because the output driver has push-pull capability to keep the LED diode out of the charge. The DSP (such as a C28x or C24x) can be directly connected at the output of two channels of the optocoupler. In this configuration, the signals arriving at C28x or C24x are standard delta-sigma modulator signals and are connected directly to the SPICLK and SPISIMO pins. Being a delta-sigma converter, there is no need to have word sync on the serial data, so an SPI is ideal for connection. McBSP would work as well in SPI mode.

When component reduction is necessary, the ADS1203 can operate in mode 2, as shown in Figure 15. M1 is high and M0 is low. Only the noninverting input signal is filtered. R_2 and C_2 filter noise on the input signal. The inverting input is directly connected to the GND pin, which is simultaneously connected to the shunt resistor.

The output signal from the ADS1203 is Manchester-encoded. In this case, only one signal is transmitted. For that reason, one optocoupler channel is used instead of two channels, as in the previous example of Figure 14. Another advantage of this configuration is that the DSP will use only one line per channel instead of two. That permits the use of smaller DSP packages in the application.

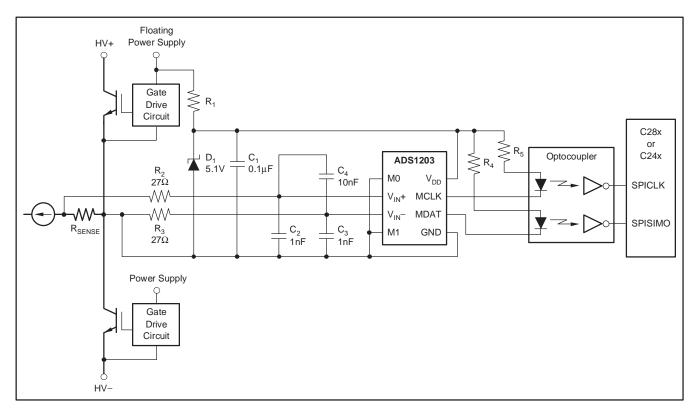


Figure 14. Application Diagram in Mode 0





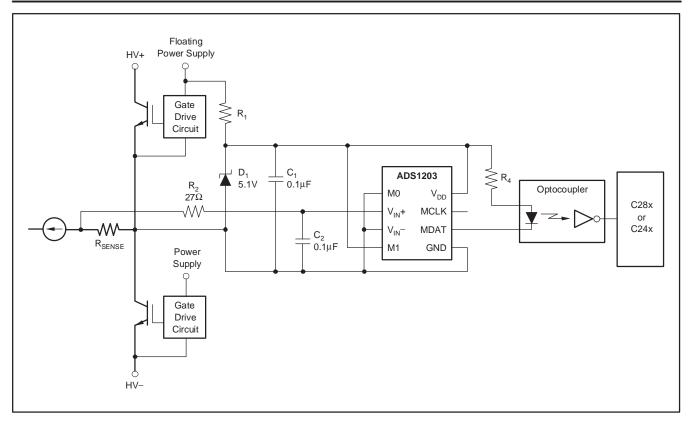


Figure 15. Application Diagram in Mode 2

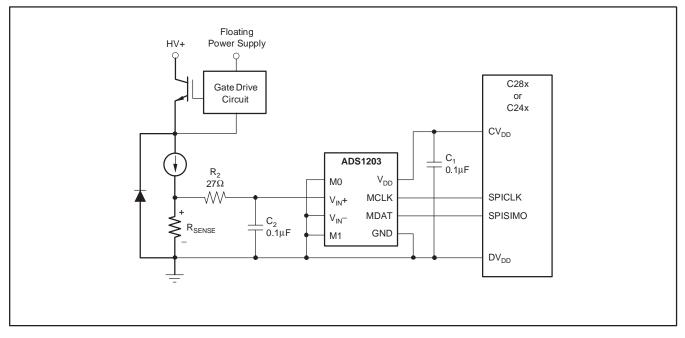


Figure 16. Application Diagram without Galvanic Isolation in Mode 0



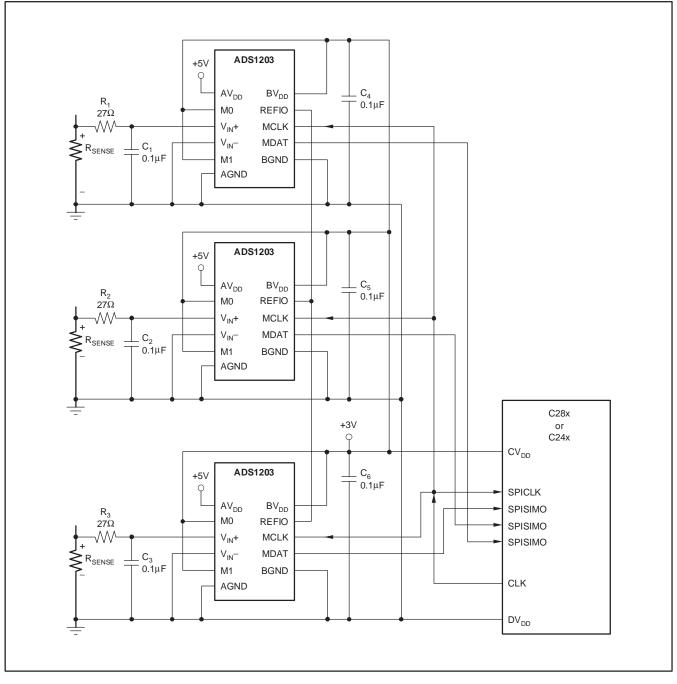


Figure 17. Application Diagram without Galvanic Isolation in Mode 3



LAYOUT CONSIDERATIONS

Power Supplies

The ADS1203 requires only one power supply (V_{DD}). If there are separate analog and digital power supplies on the board, a good design approach is to have the ADS1203 connected to the analog power supply. Another possible approach to control noise is the use of a resistor on the power supply. The connection can be made between the ADS1203 power-supply pins via a 10Ω resistor. The combination of this resistor and the decoupling capacitors between the power-supply pins on the ADS1203 provide some filtering. The analog supply that is used must be well-regulated and generate low noise. For designs requiring higher resolution from the ADS1203, power-supply rejection will be a concern. The digital power supply has high-frequency noise that can be capacitively coupled into the analog portion of the ADS1203. This noise can originate from switching supplies, microprocessors, or DSPs. power High-frequency noise will generally be rejected by the external digital filter at integer multiples of MCLK. Just below and above these frequencies, noise will alias back into the passband of the digital filter, affecting the conversion result. Inputs to the ADS1203, such as VIN+, V_{IN}-, and MCLK should not be present before the power supply is on. Violating this condition could cause latch-up. If these signals are present before the supply

is on, series resistors should be used to limit the input current. Experimentation may be the best way to determine the appropriate connection between the ADS1203 and different power supplies.

Grounding

Analog and digital sections of the design must be carefully and cleanly partitioned. Each section should have its own ground plane with no overlap between them. Do not join the ground planes; instead, connect the two with a moderate signal trace underneath the converter. For multiple converters, connect the two ground planes as close as possible to one central location for all of the converters. In some cases, experimentation may be required to find the best point to connect the two planes together.

Decoupling

Good decoupling practices must be used for the ADS1203 and for all components in the design. All decoupling capacitors, specifically the 0.1μ F ceramic capacitors, must be placed as close as possible to the pin being decoupled. A 1μ F and 10μ F capacitor, in parallel with the 0.1μ F ceramic capacitor, can be used to decouple V_{DD} to GND. At least one 0.1μ F ceramic capacitor must be used to decouple V_{DD} to GND, as well as for the digital supply on each digital component.



Revision History

| DATE | REV | PAGE | SECTION | DESCRIPTION | | | | | |
|------|-----|------|--------------------------------------|--|--|--|--|--|--|
| | | 1 | Features | Changed upper Operating Temperature Range from +85°C to +125°C. | | | | | |
| | | | Absolute Maximum Ratings | Changed upper Operating Free–Air Temperature Range from +85°C to +125°C. | | | | | |
| | | 2 | Recommended Operating Conditions | Changed upper Operating Junction Temperature Range from +105°C to +150°C | | | | | |
| | С | | Dissinction Datings | Deleted $R_{\theta JA}$ column. | | | | | |
| 1/08 | | | Dissipation Ratings | Changed values. | | | | | |
| | | | | Changed condition; upper temperature range from +85°C to +125°C. | | | | | |
| | | 3 | Electrical Characteristics | Added rows with values for updated temperature range. Changed values throughout table. | | | | | |
| | | 3 | | | | | | | |
| | | | | Changed notes 5, 7, and 8. | | | | | |
| | | 7, 8 | Parameter Measurement Information | Changed upper temperature range for all four timing characteristics tables from +85°C to +125°C. | | | | | |
| 8/07 | в | 5 | Equivalent Input Circuit | Moved Equivalent Input Circuit figure to bottom of page 5. | | | | | |
| 0/07 | U | 6 | Pin Assignments | Added note to QFN package. | | | | | |

NOTE: Page numbers for previous revisions may differ from page numbers in the current version.

PACKAGING INFORMATION

| Orderable Device | Status ⁽¹⁾ | Package Type | Package Drawing | Pins | Package Qty | Eco Plan ⁽²⁾ | Lead/Ball Finish | MSL Peak Temp ⁽³⁾ |
|------------------|-----------------------|-----------------|--------------------|------|----------------|----------------------------|------------------|------------------------------|
| ADS1203IPWR | ACTIVE | TSSOP | PW | 8 | 2000 | Green (RoHS & no Sb/Br) | CU NIPDAU | Level-1-260C-UNLIM |
| ADS1203IPWRG4 | ACTIVE | TSSOP | PW | 8 | 2000 | Green (RoHS & no Sb/Br) | CU NIPDAU | Level-1-260C-UNLIM |
| ADS1203IPWT | ACTIVE | TSSOP | PW | 8 | 250 | Green (RoHS & no Sb/Br) | CU NIPDAU | Level-1-260C-UNLIM |
| ADS1203IPWTG4 | ACTIVE | TSSOP | PW | 8 | 250 | Green (RoHS & no Sb/Br) | CU NIPDAU | Level-1-260C-UNLIM |
| ADS1203IRGTR | ACTIVE | QFN | RGT | 16 | 3000 | Green (RoHS & no Sb/Br) | CU NIPDAU | Level-2-260C-1 YEAR |
| ADS1203IRGTRG4 | ACTIVE | QFN | RGT | 16 | 3000 | Green (RoHS & no Sb/Br) | CU NIPDAU | Level-2-260C-1 YEAR |
| ADS1203IRGTT | ACTIVE | QFN | RGT | 16 | 250 | Green (RoHS & no Sb/Br) | CU NIPDAU | Level-2-260C-1 YEAR |
| ADS1203IRGTTG4 | ACTIVE | QFN | RGT | 16 | 250 | Green (RoHS & no Sb/Br) | CU NIPDAU | Level-2-260C-1 YEAR |

⁽¹⁾ The marketing status values are defined as follows:

ACTIVE: Product device recommended for new designs.

LIFEBUY: TI has announced that the device will be discontinued, and a lifetime-buy period is in effect.

NRND: Not recommended for new designs. Device is in production to support existing customers, but TI does not recommend using this part in a new design.

PREVIEW: Device has been announced but is not in production. Samples may or may not be available.

OBSOLETE: TI has discontinued the production of the device.

(2) Eco Plan - The planned eco-friendly classification: Pb-Free (RoHS), Pb-Free (RoHS Exempt), or Green (RoHS & no Sb/Br) - please check http://www.ti.com/productcontent for the latest availability information and additional product content details. TBD: The Pb-Free/Green conversion plan has not been defined.

Pb-Free (RoHS): TI's terms "Lead-Free" or "Pb-Free" mean semiconductor products that are compatible with the current RoHS requirements for all 6 substances, including the requirement that lead not exceed 0.1% by weight in homogeneous materials. Where designed to be soldered at high temperatures, TI Pb-Free products are suitable for use in specified lead-free processes.

Pb-Free (RoHS Exempt): This component has a RoHS exemption for either 1) lead-based flip-chip solder bumps used between the die and package, or 2) lead-based die adhesive used between the die and leadframe. The component is otherwise considered Pb-Free (RoHS compatible) as defined above.

Green (RoHS & no Sb/Br): TI defines "Green" to mean Pb-Free (RoHS compatible), and free of Bromine (Br) and Antimony (Sb) based flame retardants (Br or Sb do not exceed 0.1% by weight in homogeneous material)

⁽³⁾ MSL, Peak Temp. -- The Moisture Sensitivity Level rating according to the JEDEC industry standard classifications, and peak solder temperature.

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TAPE AND REEL INFORMATION





QUADRANT ASSIGNMENTS FOR PIN 1 ORIENTATION IN TAPE

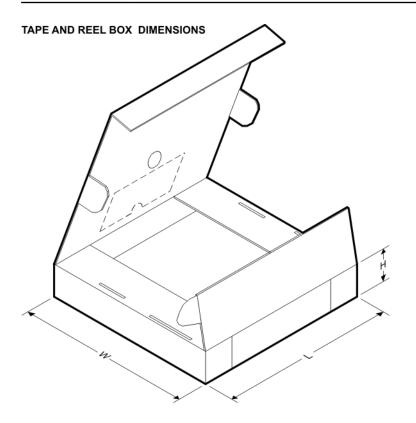


| *All dimensions are nominal Device | Package Type | Package Drawing | | SPQ | Reel Diameter (mm) | Reel Width W1 (mm) | A0 (mm) | B0 (mm) | K0 (mm) | P1 (mm) | W (mm) | Pin1 Quadrant |
|---------------------------------------|-----------------|--------------------|----|------|--------------------------|--------------------------|---------|---------|---------|------------|-----------|------------------|
| ADS1203IPWR | TSSOP | PW | 8 | 2000 | 330.0 | 12.4 | 7.0 | 3.6 | 1.6 | 8.0 | 12.0 | Q1 |
| ADS1203IPWT | TSSOP | PW | 8 | 250 | 330.0 | 12.4 | 7.0 | 3.6 | 1.6 | 8.0 | 12.0 | Q1 |
| ADS1203IRGTR | QFN | RGT | 16 | 3000 | 330.0 | 12.4 | 3.3 | 3.3 | 1.1 | 8.0 | 12.0 | Q2 |
| ADS1203IRGTT | QFN | RGT | 16 | 250 | 330.0 | 12.4 | 3.3 | 3.3 | 1.1 | 8.0 | 12.0 | Q2 |



PACKAGE MATERIALS INFORMATION

6-Nov-2008



*All dimensions are nominal

| Device | Package Type | Package Drawing | Pins | SPQ | Length (mm) | Width (mm) | Height (mm) |
|--------------|--------------|-----------------|------|------|-------------|------------|-------------|
| ADS1203IPWR | TSSOP | PW | 8 | 2000 | 340.5 | 338.1 | 20.6 |
| ADS1203IPWT | TSSOP | PW | 8 | 250 | 340.5 | 338.1 | 20.6 |
| ADS1203IRGTR | QFN | RGT | 16 | 3000 | 340.5 | 338.1 | 20.6 |
| ADS1203IRGTT | QFN | RGT | 16 | 250 | 340.5 | 333.0 | 20.6 |

MECHANICAL DATA

MTSS001C - JANUARY 1995 - REVISED FEBRUARY 1999

PW (R-PDSO-G**)

PLASTIC SMALL-OUTLINE PACKAGE

14 PINS SHOWN

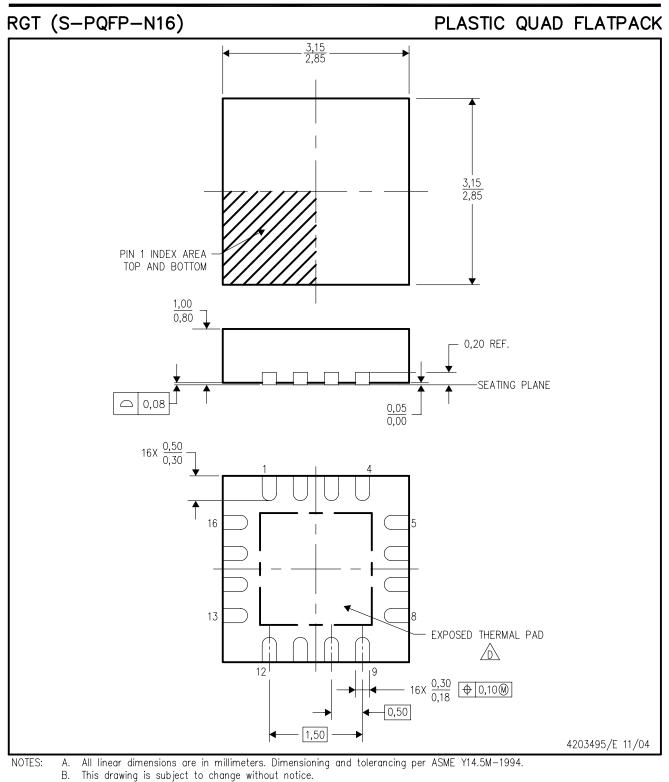


NOTES: A. All linear dimensions are in millimeters.

- B. This drawing is subject to change without notice.
- C. Body dimensions do not include mold flash or protrusion not to exceed 0,15.
- D. Falls within JEDEC MO-153



MECHANICAL DATA



- C. Quad Flatpack, No-leads (QFN) package configuration.
- The package thermal pad must be soldered to the board for thermal and mechanical performance. See the Product Data Sheet for details regarding the exposed thermal pad dimensions.
- E. Falls within JEDEC MO-220.



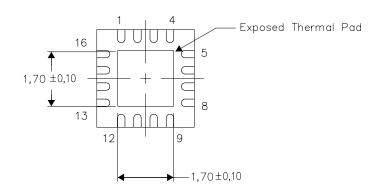


THERMAL INFORMATION

This package incorporates an exposed thermal pad that is designed to be attached directly to an external heatsink. The thermal pad must be soldered directly to the printed circuit board (PCB). After soldering, the PCB can be used as a heatsink. In addition, through the use of thermal vias, the thermal pad can be attached directly to the appropriate copper plane shown in the electrical schematic for the device, or alternatively, can be attached to a special heatsink structure designed into the PCB. This design optimizes the heat transfer from the integrated circuit (IC).

For information on the Quad Flatpack No-Lead (QFN) package and its advantages, refer to Application Report, Quad Flatpack No-Lead Logic Packages, Texas Instruments Literature No. SCBA017. This document is available at www.ti.com.

The exposed thermal pad dimensions for this package are shown in the following illustration.

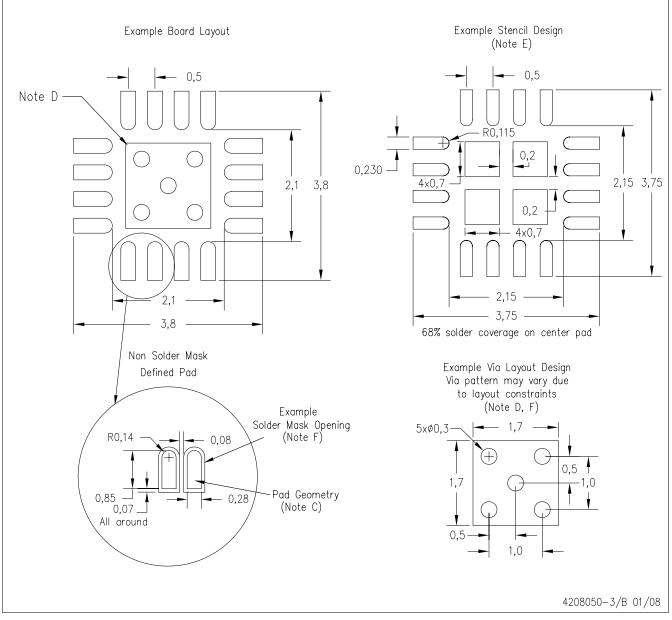


Bottom View

NOTE: All linear dimensions are in millimeters

Exposed Thermal Pad Dimensions

RGT (S-PQFP-N16)



- NOTES: A. All linear dimensions are in millimeters.
 - B. This drawing is subject to change without notice.
 - C. Publication IPC-7351 is recommended for alternate designs.
 - D. This package is designed to be soldered to a thermal pad on the board. Refer to Application Note, Quad Flat-Pack Packages, Texas Instruments Literature No. SCBA017, SLUA271, and also the Product Data Sheets for specific thermal information, via requirements, and recommended board layout. These documents are available at www.ti.com http://www.ti.com.
 - E. Laser cutting apertures with trapezoidal walls and also rounding corners will offer better paste release. Customers should contact their board assembly site for stencil design recommendations. Refer to IPC 7525 for stencil design considerations.
 - F. Customers should contact their board fabrication site for minimum solder mask web tolerances between signal pads.



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